

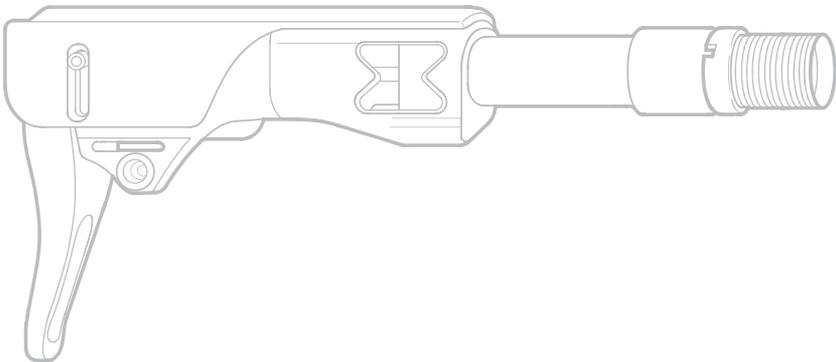


Battle Stock Installation Guide





Battle Stock Installation Guide





Important Safety Warning

Firearms are inherently dangerous. Improper handling, improper assembly, or improper installation of components can cause **property damage, serious injury, or death.** If you are not completely confident in your ability to safely service and assemble your firearm, **stop immediately** and have the installation performed by a **qualified, experienced gunsmith/armorer.**

Read This Before You Begin

- **Treat every firearm as if it is loaded.**
- **Never point the firearm at anything you are not willing to destroy.**
- **Keep your finger off the trigger** and outside the trigger guard until you are ready to fire.
- **Know your target and what is beyond it.**
- Work in a **clean, well-lit** area free from distractions.
- Keep **all ammunition in a separate location** from the workbench.
- Wear **eye protection.** Springs and small parts can eject unexpectedly.



Responsibility & Assumption of Risk

This guide is provided for **general informational purposes** only and does not replace the firearm manufacturer's instructions or professional armorer guidance. Installation and use of aftermarket components may affect warranty coverage and firearm performance.

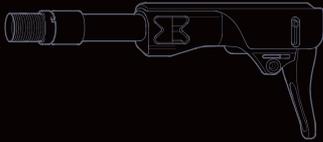
By installing and/or using Battle Brace LLC products, you acknowledge that:

- You are responsible for verifying safe condition, compatibility, and proper function of your firearm.
- You assume all risks associated with installation, use, maintenance, and any modifications.
- **Battle Brace LLC is not responsible** for damage, injury, or death resulting from misuse, improper installation, negligence, failure to follow safe firearm handling practices, use of incompatible parts, or failure to perform appropriate function checks.

Professional installation by an experienced gunsmith/armorer is strongly recommended.

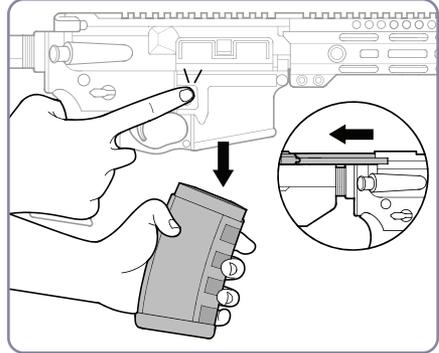
Battle Stock

Step by Step Installation



Step 1

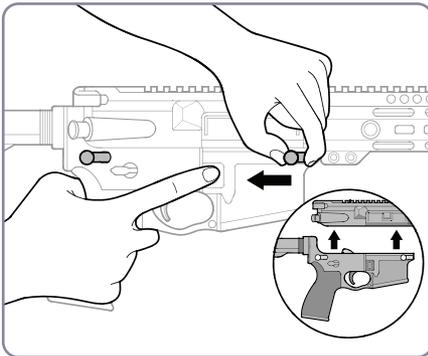
Clear the Firearm



Remove all sources of ammunition, verify the firearm is unloaded, and keep ammunition stored away from the workstation.

Step 2

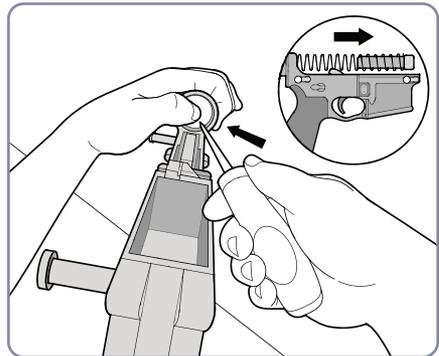
Separate Upper and Lower Receivers



Separate the upper from the lower receiver.

Step 3

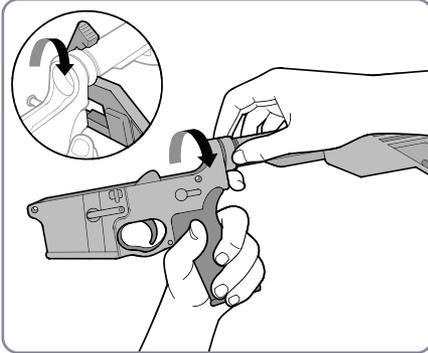
Remove the Buffer and Spring Assembly



Use a flathead screwdriver to compress the buffer retention detent and gently slide out the buffer and buffer spring assembly.

Step 4

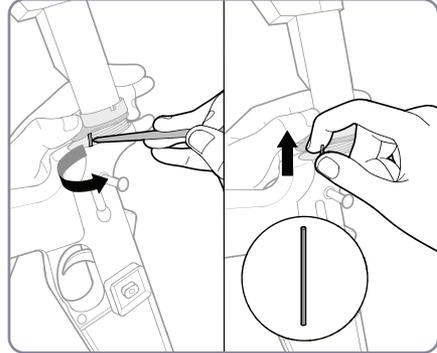
Access the Stock Retention Hardware



Using an armorer's wrench, unscrew the castle nut from the buffer.

Step 5

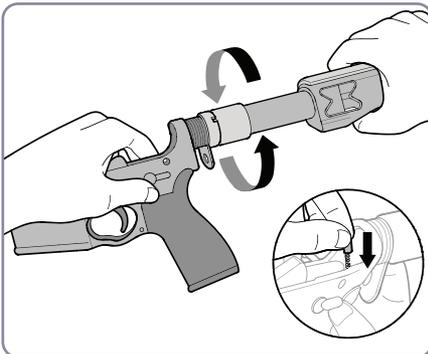
Control and Remove Small Retention Components



Carefully remove the rear takedown pin detent and spring assembly.

Step 6

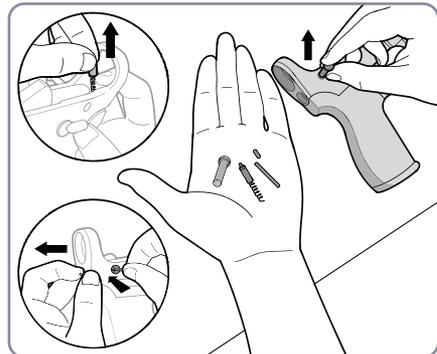
Remove the Existing Stock Assembly



Push down on the buffer retention detent and fully unscrew the existing stock assembly.

Step 7

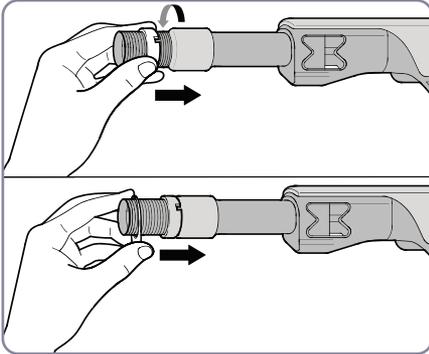
Verify Components Are Fully Removed and Accounted For



Remove the buffer detent and detent spring. Ensure all removed hardware is stored in a safe location.

Step 8

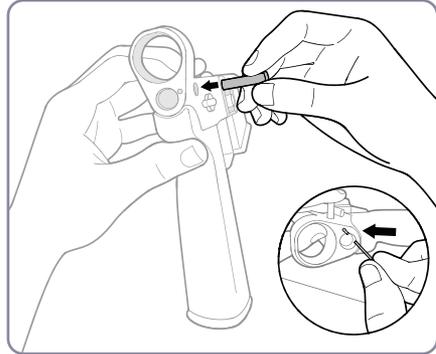
Stage Hardware on the Battle Stock



Screw on buffer castle nut and buffer plate all the way to the rear of your Battle Stock.

Step 9

Reinstall Rear Takedown Retention Components

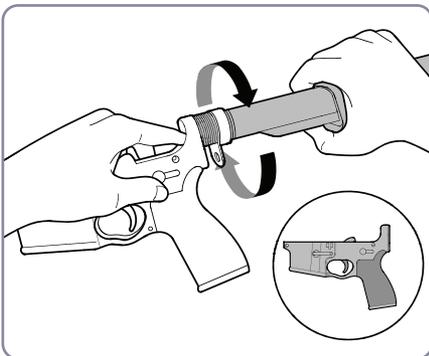


Reinstall rear takedown retention components; correct orientation of the takedown pin will have the slot facing aft.

Reinstall rear takedown detent and slide it down into position so the rear takedown pin is secure.

Step 10

Install the Battle Stock and Required Retention Components

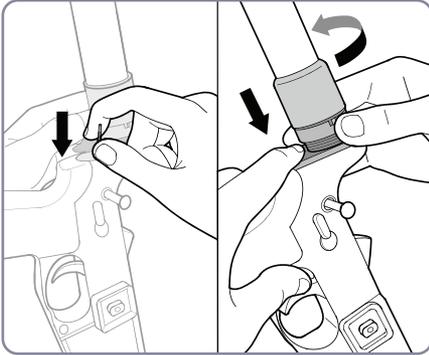


Halfway screw on your Battle Stock. Install the buffer retention pin and spring assembly.

While compressing the buffer retention pin down, fully screw on the Battle Stock until the retention pin is held into its respective notch of the stock.

Step 11

Secure the Stock Assembly



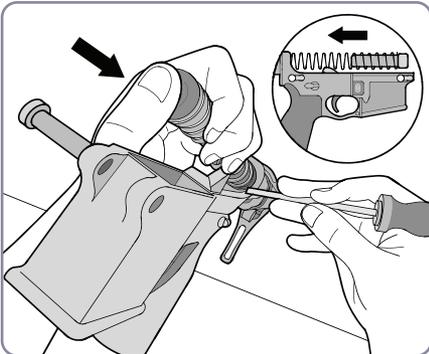
Install the rear takedown pin spring. You can use a screwdriver to hold it fully vertical against the buffer plate.

Once the spring is in position, gently compress the buffer plate against the receiver, ensuring the spring doesn't pop out and isn't sandwiched between the receiver and the buffer plate.

Tighten the castle nut snug and then use your armorer's wrench to ensure the Battle Stock is properly in place.

Step 12

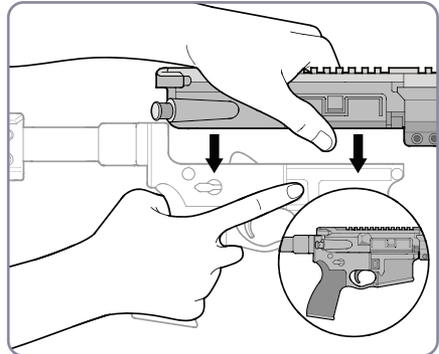
Install the Battle Buffer and Spring Assembly



Use your screwdriver to compress the buffer retention pin and slide in the new Battle Buffer and spring assembly.

Step 13

Reassemble and Perform a Function Check



Reassemble the upper and lower receivers and perform a safety-function check **per the firearm manufacturer's manual** to confirm proper operation. Safety is paramount.

Maintenance Notice

Grease the Battle Stock shock mount **weekly**.
The shock mount is accessed through the side windows.

Compress the stock and apply a small dab of lubricant to the shock mount at high-wear contact areas.

PTFE grease is recommended.



team@thebattlebrace.com | TheBattleBrace.com



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